

# KingFloor® WC300

Solvent free flexible two component polyurethane floor coating.

## DESCRIPTION

KingFloor WC300 is a solvent free flexible two component polyurethane based floor coating; it provides a fairly smooth surface. It has excellent resistance to petrol, battery acid, diesel, brake fluid, de-icing salts, etc. Other applications include walkways, balconies, etc. KingFloor WC300 is formulated for easy application by roller or brush with excellent resistance to abrasion and chemical attack.

KingFloor WC300 is available in two types:

- ☐ KingFloor WC300 for indoor applications.
- ☐ KingFloor WC300 for outdoor applications which is specifically formulated for colour stability and will not dis-colour on exposure to sunlight or UV light. It is available in a wide range of colours.

KingFloor WC300 can be supplied in a variety of colors and slip resistant finishes and can be produced for every demanding situation.

## APPLICATIONS

Designed for interior use (KingFloor WC300 ) and exterior use (KingFloor WC300 Plus) in parking and public places such as:

- ☐ Car parks, traffic aisles and parking bays.
- ☐ Restaurants, hotels, and reception areas.
- ☐ Schools, colleges, and universities.
- ☐ Sports halls, gymnasiums and ramps.
- ☐ Retail environments and many more.

## ADVANTAGES

- ☐ Excellent chemical resistance.
- ☐ Excellent resistant to petrol, battery acid, diesel and brake fluid.
- ☐ Resistant to de-icing.
- ☐ Flexible, can bridge minor cracks.
- ☐ UV resistant (KingFloor WC300 Plus).

## METHOD OF USE

### Substrate Preparation

The substrate must be clean, dry, even, dense and free from oil, grease, dust and other contaminants. A clean surface will ensure maximum adhesion between the substrate and the coating.

## TECHNICAL PROPERTIES

	Wearcoat Wearcoat Plus
Appearance:	Smooth gloss finish
Colour:	Wide range of colours
Mixed density:	1.6 g/cm <sup>3</sup> 1.35 g/cm <sup>3</sup>
Volume solids:	100%
Mixing ratio: By weight	B 82 : H 18 B 67 : H 33
Working time:	60 min 20 min
Tack-free time:	4 hr 8 hr
Maximum overcoat time:	24 hr 30 hr
Full cure:	7 days
Adhesion to concrete:	> 1 MPa (Substrate failure)
Adhesion to asphalt:	> 1 MPa (Substrate failure)
Tensile strength:	10 MPa 9 MPa
Shore D hardness:	80 60
Application temperature:	Do not apply if the ambient or floor temperature is to fall below 5°C during the first 24 hours or if rain or condensation is likely

Concrete floors must have a minimum compressive strength of 25 N/mm<sup>2</sup> and a maximum concrete relative humidity of 70% (max. moisture content of 3%), relative humidity can be measured using a hygrometer. Concrete relative humidity should be less than 70% for concrete 28 days old or more.

## SURFACE PREPARATION

Unsound layers and contaminated concrete surfaces must be prepared using mechanical surface removing equipment. Acid etching can be used only in well ventilated areas. Areas deeply contaminated by oil or grease, such areas should be treated by hot compressed air.

## PRIMING

KingFloor WC300 is designed to be used without a primer. However, for highly porous substrates, Strongcoat Primer (Solvent free epoxy primer) is recommended.

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## MIXING

KingFloor WC300 comprises two components, a resin and hardener, which are supplied pre-weighed in the correct proportions. Under no circumstances should part mixing be carried out.

Taking care to ensure that the bottom and sides are thoroughly scraped, transfer the entire contents of both components into a separate mixing container. Using a power whisk attached to a slow speed electric drill, mix for approximately 3 minutes ensuring the mixing head is pushed around the sides and bottom of the mixing container.

Important: Never mix KingFloor WC300 by hand as this could lead to areas of uncured material. Premixing of the resin component will aid mixing.

## APPLICATION

On completion of mixing immediately apply KingFloor WC300 on two coats at the required thickness to Strongcoat primer.

### SLIP RESISTANT FINISHES

Whilst the Strongcoat primer is still wet, completely blind it with an appropriate grade of Aggregate with a coverage rate of 0.5 - 0.8 kg/m<sup>2</sup>.

Allow the Primer to cure for the specified time then vacuum off the excess aggregate. Then the KingFloor WC300 is applied on the Anti-slip substrate with the specified coverage rate.

### REMARKS

- ☒ KingFloor WC300 should not be applied onto surfaces known to suffer from damp rising or RH greater than 70%.
- ☒ KingFloor WC300 should not be applied at temperatures below 8°C.
- ☒ For temperatures above 30°C the following steps need to be done:
- ☒ Material needs to be stored in a cool place away from direct sunlight.
- ☒ Equipments to be into direct contact with the material, needs to be cool.
- ☒ Application during the coolest time of the day is preferable.

## CLEANING

Tools should be cleaned with Quickmast Solvent immediately after use.

## PACKAGING

KingFloor WC300 is available in 5 and 15 kg packs.

KingFloor WC300 Plus is available in 5 and 15 kg packs.

## COVERAGE

Strongcoat Primer: 0.25 – 0.30 kg/m<sup>2</sup>/coat.

Wearcoat : 0.33 kg/m<sup>2</sup>/coat on a smooth surface; 0.60 kg/m<sup>2</sup>/coat on Anti-slip Aggregates for 1st coat and 0.40 kg/m<sup>2</sup>/coat on Anti-slip Aggregates when applying 2nd coat.

Wearcoat Plus: 0.28 kg/m<sup>2</sup>/coat on smooth surfaces, 0.50 kg/m<sup>2</sup>/coat on Anti-slip Aggregates for 1st coat and 0.33 kg/m<sup>2</sup>/coat on Anti-slip Aggregates when applying 2nd coat.

## STORAGE

Shelf life is 1 year when stored under cover, out of direct sunlight and protected from extremes of temperature.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult KingKrete's Technical Services Department.

## HEALTH AND SAFETY

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs. Treat splashes to eyes and skin immediately. If accidentally ingested, seek medical attention. Reseal containers after use. Use in well ventilated areas and avoid inhalation.

## NOTE

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local KingKrete representative. KingKrete Inc. reserves the right to have the true cause of any difficulty determined by accepted test methods.

## QUALITY AND CARE

All products originating from KingKrete's Middle East facility are manufactured under a management system independently certified to conform to the requirements of the quality standards ISO 9001, ISO 14001 and ISO 45001.

\* Properties listed are based on laboratory-controlled tests.

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## STATEMENT OF RESPONSIBILITY

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## NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by KingKrete Inc. either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not KingKrete Inc. are responsible for carrying out procedures appropriate to a specific application.

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